# Adaptive Defrost Control (ADC) LED Light Normal Operation / Fault Code Indication

## **Normal Operation**

# **LED Light Indication**

LED Fault Code Indication

LED 3 fast blinks / 2 seconds off

LED 4 fact blinks / 2 seconds off

LED 5 fast blinks / 2 seconds off

#### **Cooling Mode**

- compressor running
- compressor not running

#### **Defrost Mode**

- defrost heater on (bi-metal closed)
- defrost heater not on dwell / drip time (bi-metal open)
- Total defrost time -- 23 minutes \*\*\*
   (\*\*\*this is a variable defrost heater on time + dwell / drip time which totals 23 minutes)

**NOTE**: On a new installation of an ADC, the unit is programmed to cycle the compressor on-off for four (4) hours of **CUMULATIVE** compressor run time before a defrost cycle can begin.

If a defrost cycle is needed sooner, jumper between terminals "L1 and TEST" with an insulated screwdriver. This will start the defrost cycle, ONLY if the defrost bimetal thermostat contacts are closed and the defrost heater has continuity.

# LED 1 blink / second

LED continuously on

## Fault Modes

## **Cooling Operation Failure**

- Compressor runs continuously
  - Leaking gasket
  - o Insufficient airflow across evaporator
    - blocked freezer ducts
    - air diffuser incorrectly set
    - no airflow over the cold control sensing element
    - iced coil
    - evaporator fan motor inoperative
  - Insufficient airflow across condenser
    - dirty condenser
    - condenser shroud loose or missing
  - condenser fan motor inoperative
  - Refrigerant leak
  - Bad compressor valves
- Compressor does not run
  - o Compressor overload open no continuity
  - PTC relay "power pill" inoperative
  - o Cold control failed open
  - o ADC relay failure
  - o Internal compressor failure

#### **Defrost Operation Failure**

- Defrost heater open no continuity
- Defrost bi-metal failed open no continuity
- Defrost bi-metal not attached to low side line
- ADC failure

### **Defrost Termination failure**

Defrost bi-metal failed close

## Undefined failure

- No power to refrigerator
- No power to ADC
- ADC failure

LED continuous off

**NOTE:** Record any fault code on work order prior to clearing fault code. This will aid in identifying a reoccurring problem.

To clear ADC fault code, jumper between terminals \*L1 and TEST\* with an insulated screwdriver.

All LED error codes are retained during a power interruption, until normal operation resumes.

IS053 (2/10)